

Poly(ionic liquid)-Based Nanocomposites and Their Performance in CO₂ Capture

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ABSTRACT: To search for robust CO₂ capture materials, two types of ionic liquids, namely, (*p*-vinylbenzyl)-trimethylammonium tetrafluoroborate ([VBTMA][BF₄]) and (*p*-vinylbenzyl)trimethylammonium hexafluorophosphate ([VBTMA][PF₆]), were synthesized and immobilized onto a mesoporous silica (meso-silica) support by the surface-initiated atom-transfer radical polymerization (SI-ATRP) method. The prepared sorbents meso-SiO₂–P[VBTMA][BF₄] and meso-SiO₂–P[VBTMA][FF₆] were well-characterized. Their adsorption behaviors toward CO₂ from simulated flue gases at different pressures were investigated using an adsorption column. Based on a simulated flue gas containing 10 vol % CO₂ at 30 °C, the highest CO₂ adsorption capacity of meso-SiO₂–P[VBTMA][BF₄] was 0.4025 mmol g⁻¹, whereas the corresponding value for meso-SiO₂–P[VBTMA][PF₆] was 0.3793 mmol g⁻¹. Compared with pure poly(ionic liquid)s, the existence of a meso-silica core improves the CO₂ capture capacity. Furthermore, the presence of vapor can improve the CO₂ capture capacity. However, an increase in temperature inhibits the CO₂ capture capacity, implying that the nanocomposites should preferably be used at low temperature.

INTRODUCTION

Currently, the effects of increasing atmospheric carbon dioxide (CO_2) concentrations, which lead to global climate change, have attracted growing attention from researchers worldwide. Not only is the application of CO_2 capture important for environmental issues, but also the removal of CO_2 from gas streams is necessary for some other application areas such as air purification in confined spaces^{1,2} and natural gas treatment.^{3–5} To help achieve the goal of decreasing CO_2 emissions, the synthesis of more efficient organically functionalized materials as CO_2 capture agents has received considerable attention.⁶

Ionic liquids are a type of organic salts that have low melting points^{7,8} and outstanding CO_2 solubilities.^{9–12} Such materials are often utilized as nonvolatile and regenerable carbon dioxide absorbents. Furthermore, they can be grafted onto porous materials to prepare supported liquid membranes.^{13,14} Ionic liquids can endow polymer backbones with ion conducting groups, giving rise to polymers with great stability that can be widely used in material science.^{15–21} In 2005, Tang et al. found that the absorption ability of poly(ionic liquid)s for CO₂ is stronger than that of the corresponding monomers for the first time. According to the published literature, ammonium-based poly(ionic liquid)s have stronger CO₂ absorption abilities than imidazolium-based poly(ionic liquid)s.²² Moreover, when poly(ionic liquid)s bond with other anions, their hydrated membranes exhibit high gas permeabilities and remarkable selectivities,²³⁻²⁷ which is useful for gas separation. However, the capacity is still poor, and the high cost of poly(ionic liquid)s restricts their development. Compared with poly(ionic liquid)s, traditional absorbents such as mesoporous materials have

relatively high capacities but not excellent selectivities. Therefore, it would be a significant improvement if poly(ionic liquid)s could be successfully synthesized on the surface of mesoporous particles.

To modify and functionalize the surfaces of composites, surface-initiated controlled radical polymerization (SI-CRP) could serve as an effective method in the synthesis process. Because the SI-CRP process involves rapid initiation but slow growth of the polymer chains, it is helpful to guarantee a high grafting density and uniform polymer chains.²⁸⁻⁴¹ Among CRP methods, atom-transfer radical polymerization (ATRP) is a promising and effective method, because it can operate under simple conditions and is suitable for numerous types of monomers. In surface-initiated ATRP, all of the initiator moieties can be immobilized on the surface, so that every polymer chain can form a strong bond with the surface. The published literature indicates that many types of of monomers (methacrylate, styrene, etc.²⁹⁻³²) can be grafted successfully by surface-initiated ATRP.

In this work, two types of ionic liquids, namely, (*p*-vinylbenzyl)trimethylammonium tetrafluoroborate ([VBTMA]-[BF₄]) and (*p*-vinylbenzyl)trimethylammonium hexafluorophosphate ([VBTMA][PF₆]), were synthesized and grafted onto a mesoporous silica (meso-silica) support by the SI-ATRP method. Meso-SiO₂-P[VBTMA][BF₄] and meso-SiO₂-P

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Received:December 25, 2014Revised:March 8, 2015Accepted:March 18, 2015Published:March 18, 2015
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Scheme 1. Synthesis Route for the Two Nanocomposite Adsorbents by SI-ATRP



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[VBTMA][PF₆] were first characterized using ¹H nuclear magnetic resonance (NMR) spectroscopy, Fourier transform infrared (FT-IR) spectroscopy, thermogravimetric analysis (TGA), and scanning electron microscopy (SEM). Subsequently, the CO₂ capture capacities of meso-SiO₂–P-[VBTMA][BF₄] and meso-SiO₂–P[VBTMA][PF₆] were examined systematically. In addition, four factors influencing CO₂

capture capacity were investigated. The developed poly(ionic liquid)-based nanocomposites are promising for CO_2 capture.

EXPERIMENTAL SECTION

Materials. Mesoporous nanosilica (mean size, 7.6 nm; pore volume, 1.28 cm³·g⁻¹; surface area, 336 m²·g⁻¹) was dried at 110 °C under a vacuum overnight before use. CuCl [99%,

Sinopharm Chemical Reagent Co., Ltd. (SCRC)] was purified by acetic acid and methanol and dried at 45 °C under a vacuum. (*p*-Vinylbenzyl)trimethylammonium chloride ([VBTMA][Cl]; 99%, Sigma-Aldrich), *N*,*N*,*N'*,*N''*,*N''*,*P''*-pentamethyl diethylenetriamine (PMDETA; 98%, Sigma-Aldrich), 3aminopropyltriethoxysilane (APTES; 98%, Alfa Asar), 2bromoisobutyryl bromide (BiBB; 98%, Alfa Asar), sodium tetrafluoroborate (NaBF₄; 99%, Aladdin), ammonium hexafluorophosphate (NH₄PF₆; 98%, Aladdin), and 2-(trimethylsilyl)ethanol (99%, Aladdin) were used as received. Other materials were used as received from SCRC without further purification.

Synthesis of TMS-EBMP. The detailed preparation of 2-(trimethylsilyl)ethyl 2-bromo-2-methylpropanoate (TMS-EBMP) can be found in our previous publication,⁴² and the reaction process is shown in Scheme 1a.

Synthesis of [VBTMA][BF₄] and [VBTMA][PF₆]. [VBTMA][BF₄] was prepared according to the published method,⁴² as shown in Scheme 1b. [VBTMA][PF₆] was prepared using ammonium halide by an ion-exchange reaction, as shown in Scheme 1c. First, CH₃CN (15 mL), NH₄PF₆ (2.15 g, 0.0132 mol), and [VBTMA][Cl] (2.54 g, 0.012 mol) were placed in a flask. Then, similarly to the synthesis of [VBTMA][BF₄], white crystals of [VBTMA][PF₆] were obtained prior to cryopreservation under sealed conditions. ¹H NMR for [VBTMA][PF₆]: δ 3.02 (s, 9H), 4.50 (s, 2H), 5.38 (d, 1H), 5.96 (d, 1H), 6.81 (q, 1H), 7.50(d, 2H), 7.61 (d, 2H). M_n : 321.8 g·mol⁻¹. Melting point: 171–175 °C.

Synthesis of meso-SiO2-P[VBTMA][BF4] and meso-SiO₂-P[VBTMA][PF₆] Nanocomposites. The synthesis process for meso-SiO2-Br was the same as in our previous work⁴² ([meso-SiO₂-Br] = 3.57×10^{-8} mol·dm⁻², specific surface area of meso-SiO₂ = 336 m²·g⁻¹). At a [monomer]/ [initiator]/[CuCl]/[PMDETA] ratio of 100:1:1:1, initiatorimmobilized meso-silica particles, [VBTMA][BF4] (2.634 g, 10.0 mmol), and dimethylformamide (DMF; 4.0 mL) were added to a flask, followed by CuCl (9.9 mg, 0.1 mmol) and PMDETA (20.8 μ L, 0.1 mmol). After the system had been degassed, TMS-EBMP (13.4 mg, 0.05 mmol) was injected to start the reaction. After a desired reaction time at 85 °C, the reaction was stopped, and $SiO_2 - P[VBTMA][BF_4]$ was obtained through centrifugation. To eliminate physically absorbed polymer chains, the $SiO_2 - P[VBTMA][BF_4]$ was washed with DMF several times and dried at 70 °C under a vacuum. The supernatant was evaporated, and the resultant product was precipitated using cold methanol/water (volume ratio = 4:1) and dried under a vacuum at 45 °C. The synthesis process for meso-SiO₂-P[VBTMA][PF₆] nanocomposites was the same as that for meso-SiO₂-P[VBTMA][BF_4] nanocomposites (Scheme 1d).

Measurements. ¹H nuclear magnetic resonance spectra were measured using a Bruker Advance II 400 MHz instrument and deuterated dimethyl sulfoxide (DMSO- d_6) as the solvent.

Melting points were detected on a X-4 digital display microscopic melting point meter calibrated by acetanilide (melting point = 114 °C).

Fourier transform infrared (FT-IR) spectra were recorded using Nicolet Avatar 330 FT-IR spectrophotometer in transmittance mode.

Elemental analysis (EA) was performed on a Vario EL III elemental analyzer.

X-ray photoelectron spectroscopy (XPS) analysis was carried out using a PHI Quantum 2000 scanning electron spectroscopy for chemical analysis (ESCA) microprobe. The exciting source was Al $K\alpha_{12}$ radiation with a binding energy of 1486.60 eV and a voltage of 15 kV in constant-analyzer-energy (CAE) mode, and the energy was calibrated at C 1s = 284.8 eV.

Thermogravimetric analysis (TGA) was performed on an SDTQ 600 instrument from room temperature to 800 °C under a nitrogen atmosphere at a 10 °C \cdot min⁻¹ heating rate.

Scanning electron microscopy (SEM) observations were made on a Hitachi S-4800 microscope at an acceleration voltage of 10 kV. The samples were prepared as follows: A 0.2 mg·mL⁻¹ ethanol solution of meso-silica and meso-SiO₂–Br and a 0.2 mg·mL⁻¹ DMF solution of meso-SiO₂–P[VBTMA]-[BF₄] and meso-SiO₂–P[VBTMA][PF₆] were mounted onto silicon wafers and dried at room temperature.

The CO_2 capture capacity was measured on a CO_2 adsorption system that mainly consisted of adsorbed gas, purge gas, fixed adsorber, flow and pressure regulating system, and a gas concentration analysis system (Scheme 2). The





"Components: (1) nitrogen, (2) carbon dioxide, (3) mass spectrometer, (4) mixture tank, (5) adsorption column, (6) tubular furnace, (7) saturator, (8) water bath, (9) gas chromatograph, (10) temperature controller, (11) ball valve, (12) three-way ball valve.

adsorption column filled with 1.5 g of adsorbent was placed in a temperature-controlled tubular furnace. CO_2 was blended with nitrogen (99.99%). Gas chromatography (GC) was used to detect the CO_2 concentration. Adsorbents were treated under a nitrogen flow of 50 mL·min⁻¹ at 150 °C for 90 min and then cooled to 30 °C. After that, the nitrogen flow was switched to a CO_2 -containing simulated flue gas at 50 cm³·min⁻¹, which kept the mole fraction of CO_2 at 0.1 at atmospheric pressure.

RESULTS AND DISCUSSION

Characterization of SiO_2 –P[VBTMA][BF₄] and SiO_2 – P[VBTMA][PF₆] Nanocomposites. Using the trimethylsilyl-(TMS-) labeled "sacrificial initiator" method, the obtained macromolecules in solution served as a reference substance for the polymers formed on the surface. Thus, the molecular weight and polydispersity of the grafted polymer could be analyzed by size-exclusion chromatography (SEC) of the polymer obtained in solution. However, because the charged groups existing in the polyionic material could lead to a complicated and unreliable molecular weight, it is difficult to characterize such materials by SEC. Herein, the monomer conversion was obtained through a gravimetric method, and the number-average molecular weights $(M_{n,NMR})$ of the precipitated TMS–P[VBTMA][BF₄] and TMS–P[VBTMA][PF₆] were calculated from ¹H NMR spectra by the trimethylsilyl-(TMS-) labeled sacrificial initiator method. The detailed calculation process was presented in our previous work.⁴² The ¹H NMR spectra of the resultant polymers and the kinetics of ATRP are shown in Figure 1. As depicted in Figure 1a, the two signals present at 7.1 and 6.5 ppm correspond to the



Figure 1. Experimental data for TMS–P[VBTMA][BF₄] and TMS– P[VBTMA][PF₆]: (a) ¹H NMR spectra, (b) semilogarithmic kinetic plot and monomer conversion vs polymerization time, (c) molecular weight ($M_{n, NMR}$) vs monomer conversion.

benzene ring group. The signal at 4.3 ppm is attributed to methylene belonging to a benzene ring. The signal at 2.9 ppm corresponds to methyl groups attached to a nitrogen atom. The broad peak at 1.5 ppm originates from the methene and methine protons of the main chain. The characteristic signal of TMS-labeled initiator is located at 0.0 ppm and was used to calculate the degree of polymerization. In addition, the linearity of the kinetic plot (Figure 1b) demonstrates the constant number of active species in the two systems. At the end of polymerization, the conversions of the $[VBTMA][BF_4]$ and [VBTMA][PF₆] systems were about 53% and 54%, respectively. Clearly, the two monomers have similar polymerization rates. The evolution of $M_{n,NMR}$ (Figure 1c) also increased linearly as polymerization proceeded, and the two poly(ionic liquid)s had similar degrees of polymerization after predetermined polymerization times (Figure 1b). Because of the different molecular weights of the monomers, M_n for TMS-P[VBTMA][PF₆] was 17775 g·mol⁻¹, and M_n for TMS– P[VBTMA][BF₄] was 14378 g·mol⁻¹. These results demonstrate the classical features of ATRP.

Core-shell meso-SiO₂-P[VBTMA][BF₄] and meso-SiO₂-P[VBTMA][PF₆] were synthesized by SI-ATRP (Scheme 1d). The FT-IR spectra of the products are presented in Figure 2.



Figure 2. FT-IR spectra of (a) meso-SiO₂-Br, (b) meso-SiO₂- $P[VBTMA][BF_4]$, and (c) meso-SiO₂- $P[VBTMA][PF_6]$.

For meso-SiO₂-Br (Figure 2a), the signals at 1109 and 470 cm⁻¹ originated from tetrahedral silica structures. The signal for Si-O-Si bending can be found at 800 cm⁻¹. In addition, the presence of amide groups (N-H bending) could be verified by the peak at 1573 cm⁻¹. The CH₃ stretching and bending vibration was confirmed by signals at 1383 and 2931 cm⁻¹. In the FT-IR spectrum of meso-SiO₂ $-P[VBTMA][BF_4]$ (Figure 2b), the characteristic peaks of both the meso-SiO₂ core and the $P[VBTMA][BF_4]$ shell are included. The peaks for C-H bending vibration are located at 807 and 841 cm⁻¹, whereas that for the benzene ring in $P[VBTMA][BF_4]$ is located at 1418 and 1485 cm⁻¹. In particular, the peak at 1030 cm⁻¹ belonging to B-F stretching vibrations indicates that the surface of the nanosilica particles was successfully grafted with P[VBTMA][BF₄]. Similarly, in the FT-IR spectrum of meso- $SiO_2 - P[VBTMA][PF_6]$ (Figure 2c), characteristic peaks were also observed, and the signal for the P-F stretching vibration at 842 cm⁻¹ verified that $P[VBTMA][PF_6]$ was also successfully grafted.

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Additionally, the elemental contents of meso-SiO₂–P- $[VBTMA][BF_4]$ and meso-SiO₂–P $[VBTMA][PF_6]$ were obtained by EA as summarized in Table 1. For meso-SiO₂–

Table 1. EA and Calculated Elemental Contents			
material	C (%)	H (%)	N (%)
meso-SiO ₂ -P[VBTMA][BF ₄] ^a	51.53	6.69	4.99
$[VBTMA][BF_4]^b$	54.78	6.90	5.32
meso-SiO ₂ –P[VBTMA][PF ₆] ^a	42.32	5.54	4.42
$[VBTMA][PF_6]^b$	44.87	5.65	4.36
^{<i>a</i>} Average of two EA results.	^b Calculated	from the	corresponding

 $P[VBTMA][BF_4]$, the EA data show the following contents: N, 4.99%; H, 6.69%; C, 51.53%. The values calculated from the molecular formula of the corresponding monomer [VBTMA]-[BF4] are N, 5.32%; H, 6.90%; C, 54.78%. For meso-SiO₂- $P[VBTMA][PF_6]$, the EA data indicate the following contents: N, 4.42%; H, 5.54%; C, 42.32%. The values calculated from the molecular formula of [VBTMA][PF6] are N, 4.36%; H, 5.65%; C, 44.87%. Generally speaking, the elemental contents in the nanocomposites decreased only slightly in comparison to those in the monomer, which might be the result of the immobilization of the initiator onto meso-SiO2 in the nanocomposite. Furthermore, the uncertainty during testing and software measurement deviations could also cause differences, which might be the reason the EA value is much greater than the calculated value for the N content in meso- $SiO_2 - P[VBTMA][PF_6]$. However, the deviations of all the detected elemental contents were within the error allowance, and the data still indicate that the SI-ATRP was successful.

XPS spectra were also obtained to verify the successful immobilization of $P[VBTMA][BF_4]$ and $P[VBTMA][PF_6]$. The F 1s, N 1s, and B 1s spectra of the meso-SiO₂- $P[VBTMA][BF_4]$ surface are shown in Figure 3 to confirm the structure. In Figure 3b, the F 1s, N 1s, and B 1s signals are located at 686.0, 402.6, and 194.1 eV, respectively. The N 1s peak at 402.6 eV belongs to the nitrogen atom (N⁺) of the [VBTMA] cation. The XPS survey spectra of F 1s (686.5 eV), N 1s (402.6 eV), and P 2p (136.6 eV) for the P[VBTMA][PF_6] shell on the silica surface can be found in Figure 4.



Figure 3. (a) XPS survey spectrum and (b) high-resolution F 1s, N 1s, and B 1s elemental scans of the meso-SiO₂-P[VBTMA][BF₄] surface.



Figure 4. (a) XPS survey spectrum and (b) high-resolution F 1s, N 1s, and P 2p elemental scan of the meso-SiO₂ $-P[VBTMA][PF_6]$ surface.

Thermal Properties. The TGA curves of meso-SiO₂–Br, meso-SiO₂–P[VBTMA][BF₄], and meso-SiO₂–P[VBTMA]-[PF₆] are displayed in Figure 5. Corresponding to its higher



Figure 5. TGA curves of (a) meso-SiO₂–Br, (b) meso-SiO₂– $P[VBTMA][BF_4]$, and (c) meso-SiO₂– $P[VBTMA][PF_6]$.

 $M_{\rm n}$ value, meso-SiO₂-P[VBTMA][PF₆] has a higher weight loss than meso-SiO₂-P[VBTMA][BF₄] involving similar monomer units, which is caused by the cleavage of the polymer backbone, namely, carbonation. The organic components present in the products result in the weight losses shown in the TGA curves of meso-SiO₂-Br, meso-SiO₂-P[VBTMA]-[BF₄], and meso-SiO₂-P[VBTMA][PF₆]. Before thermal decomposition, there is a small quantity of weight loss in the three curves, which might be because of the evaporation of physically adsorbed water. Because of the greater hydrophilicity of the $P[VBTMA][BF_4]$ shell, this phenomenon was much more obvious for meso-SiO₂-P[VBTMA][BF₄]. It can be seen that the residual weights for meso-SiO₂-P[VBTMA][BF₄] and meso-SiO₂-P[VBTMA][PF₆] were 25.6% and 13.0%, respectively, at 750 °C. The decomposition temperatures of meso- $SiO_2 - P[VBTMA][BF_4]$ and meso- $SiO_2 - P[VBTMA][PF_6]$ both exceed 300 °C, implying that they both exhibit excellent thermal stability.



Figure 6. SEM images of (a) meso-SiO₂-Br, (b) meso-SiO₂-P[VBTMA][BF₄], and (c) meso-SiO₂-P[VBTMA][PF₆].



Figure 7. CO₂ adsorption kinetics of (a) meso-SiO₂-P[VBTMA][BF₄] and (b) meso-SiO₂-P[VBTMA][PF₆].

Morphology of Mesoporous Nanocomposites. The morphologies and dispersions of meso-SiO₂–Br, meso-SiO₂– $P[VBTMA][BF_4]$, and meso-SiO₂– $P[VBTMA][PF_6]$ were observed by SEM (Figure 6). Marked differences in the particle sizes of meso-SiO₂–Br particles, meso-SiO₂– $P[VBTMA][BF_4]$ nanocomposite, and meso-SiO₂– $P[VBTMA][PF_6]$ nanocomposite were found. With the poly(ionic liquid)s grafting onto the surface of meso-silica, the particle size increased, whereas the dispersion state seemed to remain basically the same. Because of the high surface energy of SiO₂, the composites aggregated together. These differences in morphology are expected to lead to different performance characteristics, including different CO₂ capture capacities.

 CO_2 Capture Capacity. The adsorption capacity of an adsorbent for CO_2 can be calculated as

$$q = \frac{1}{M} \left[\int_0^t Q \frac{C_0 - C}{1 - C} \, \mathrm{d}t \right] \frac{T_0}{T} \frac{1}{V_{\mathrm{m}}}$$
(1)

where q is the adsorption capacity of the adsorbent for CO_2 (mmol·g⁻¹); M is the mass of adsorbent (g); Q is the gas flow rate (mL·min⁻¹); C_0 and C are the influent and effluent CO_2 volume concentrations, respectively (%); t represents the time (min); T_0 is 273.15 K; T represents the gas temperature (K); and V_m is 22.4 mL·mmol⁻¹.

The CO₂ adsorption kinetics of the nanocomposites are shown in Figure 7. The two adsorbents can reach adsorption equilibrium quickly in about 5 min. They take up 0.4025 and 0.3793 mmol of CO₂ per gram, respectively, based on an average of three measured results at equilibrium, as calculated using eq 1. According to Tang et al.'s work on the adsorption capacity shown as mole percentages of monomer units,²⁰ the CO₂ sorption capacities of P[VBTMA][BF₄] and P[VBTMA]-[PF₆] involved in the nanocomposites were 0.3884 and 0.3323 $mmol \cdot g^{-1}$, respectively. To some extent, these results show the advantage of poly(ionic liquid)-based nanocomposites. Although the data on the advantage of nanocomposites are not obvious, this might be the result of the method utilized in the work. In this work, we assumed that the degree of polymerization from meso-silicon initiator in nanocomposites was the same as that for the pure poly(ionic liquid)s initiated by TMS-labeled initiator. Actually, because of the steric hindrance effect of SiO₂, the reaction rates might differ from each other, with the polymerization of monomer using the TMS-labeled initiator proceeding faster than that of the monomer grafted on the meso-SiO₂, as confirmed by our group through a simulation study.⁴³ Thus, the effective sorption part in the nanocomposites would be less than that in pure poly(ionic liquid)s. Even so, the results still showed that the nanocomposites had better sorption abilities. The improvements should result from the introduction of meso-silica into the nanocomposites. Although both the core and the shell of the nanocomposites have certain capacities, some pores will inevitably be filled by polymer chains, and thus, the capacity of the nanocomposites will be lower than the sum of the capacities of the two single components.

The adsorption isotherms of meso-SiO₂–P[VBTMA][BF₄] and meso-SiO₂–P[VBTMA][PF₆] at various CO₂ pressures and 30 °C are shown in Figure 8. Obviously, *q* increases as the pressure increases. Although the adsorption isotherm of meso-SiO₂–P[VBTMA][BF₄] appears to be nonlinear, that of meso-SiO₂–P[VBTMA][PF₆] is almost linear. The Henry's constant can be calculated as

$$H_i = \lim_{x_i \to 0} \frac{P_i}{x_i} \tag{2}$$



Figure 8. Isothermal adsorption of CO_2 by meso-Si O_2 -P[VBTMA]-[BF₄] and meso-Si O_2 -P[VBTMA][PF₆] at different pressures.

where H_i is the Henry's constant, x_i is the mole fraction of gas in the adsorbent, and P_i is the CO₂ pressure.

Because of the nonlinearity of x_i versus P_i throughout the whole pressure range, one can fit the data and extrapolate the slope to zero CO₂ partial pressure when calculating H_i .⁴⁴ The

computed H_i values at 30 °C are 2.35 and 6.48 bar for meso-SiO₂-P[VBTMA][BF₄] and meso-SiO₂-P[VBTMA][PF₆], respectively, which are at the same level as those of ammonium-based poly(ionic liquid)s at 295 K.²¹

Factors Influencing CO₂ Capture Capacity. In consideration of the advantage of meso-SiO₂-P[VBTMA][BF₄] in CO₂ capture and experimental efficiency, we examined the dynamic adsorption process to obtain the adsorption data and trend. As shown in Figure 9, the core consisting of silica, the shell consisting of poly(ionic liquid), the presence of water vapor, and the test temperature all had an impact on the capacity of the nanocomposite adsorbents. From Figure 9a, one can see that the mesoporous silica core endows the mesoporous nanocomposite with a higher capacity than common nanocomposites, which also testifies to the existence of porous structures. The stereostructure and high surface area of mesosilica supply the high grafting density of the nanocomposite and are also beneficial for the diffusion of CO₂ into the nanocomposites.⁴⁵ Additionally, mesoporous nanocomposites with different shells result in different capacities, according to Figure 9b. We surmise that the difference is caused by the different anion diameters and their physical and chemical properties. The presence of water vapor can improve the CO₂ capture capacity, as shown in Figure 9c, which can be explained by the partial production of bicarbonate during CO₂ adsorption



Figure 9. CO_2 adsorption in nanocomposites with different (a) cores, (b) shells, and (c) pretreatments and (d) CO_2 adsorption data of meso-SiO₂- $P[VBTMA][BF_4]$ at different temperatures.

on nanocomposites with hydrophilic ionic liquid monomers $([VBTMA][BF_4])$ under humid conditions. However, the increase of q is not evident at the beginning, which might be because the residence time is so short that the bicarbonate formation reaction could not reach equilibrium. The dry adsorbent has a real capacity, whereas the wet adsorbent shows an apparent sorption quantity that is higher than the former. Finally, the impact of pressure was investigated. As shown in Figure 9d, at a certain temperature, the capacity increased as the pressure increased. In contrast, at a certain pressure, the capacity decreased as the temperature increased, because adsorption is an exothermic process, so it is not beneficial to perform absorption at high temperatures, and also, the movement of molecules becomes vigorous, which is not good for the adsorption process. The equilibrium times for the five selected temperatures were almost the same, indicating that the temperature influences the capacity, but not the equilibrium time. The above data show that low temperatures are preferable for the use of the nanocomposites prepared in this work.

As a whole, the above data and analysis can provide a possible explanation for the adsorption phenomenon: Absorption (occurring in the bulk) and adsorption (occurring at the surface) both take place during CO_2 adsorption on the polymer shell.²⁰ Subsequently, because of the driving force of a concentration difference, CO_2 diffuses into the pores of the meo-silica core, causing secondary adsorption. The CO_2 adsorption cycle of meso-SiO₂–P[VBTMA][BF₄] is shown in Figure 10. By comparing the different cycles, it can be seen that



Figure 10. CO₂ adsorption cycle of meso-SiO₂-P[VBTMA][BF₄].

irreversible chemical absorption occurs during the sorption process, which leads to a capacity decrease at the second cycle. However, the main process is still physical adsorption, which enables the material to be used repeatedly. In addition, for the purpose of improving the adsorption capacity of the polymers, it is important to avoid filling polymers into the pores of the meso-silica.

CONCLUSIONS

Two nanocomposite absorbents, namely, meso-SiO₂–P- $[VBTMA][BF_4]$ and meso-SiO₂–P $[VBTMA][PF_6]$, were synthesized by SI-ATRP using mesoporous nanosilica as the initiator. Their CO₂ adsorption behaviors were investigated under different conditions. The adsorbents were still porous and had reasonably high surface areas after ionic liquid

monomer had been grafted onto the meso-silica; therefore, they could adsorb CO₂ rapidly and show outstanding adsorption capacities and selectivities, as well as repeatability. At 30 °C, meso-SiO₂–P[VBTMA][BF₄] had the highest CO₂ absorption capacity of 0.4025 mmol g⁻¹, whereas meso-SiO₂- $P[VBTMA][PF_6]$ showed the highest CO_2 absorption capacity of 0.3793 mmol g^{-1} for a simulated flue gas containing 10 vol % CO₂. Compared with pure poly(ionic liquid)s, the presence of the meso-silica core does enhance the CO₂ capture capacity. The presence of water vapor can strengthen the CO_2 capture capacity, which is why meso-SiO₂-P[VBTMA][BF₄] with a hydrophilic shell was found to have a higher capacity than meso-SiO₂-P[VBTMA][PF₆]. Increasing the test temperature inhibited the CO₂ capture capacity, which implies that low temperatures are preferable for the use of the nanocomposites. Overall, the introduction of meso-silica not only increases the capacity of the polymer but also decreases the cost, which is promising for applications in CO₂ capture.

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Notes

The authors declare no competing financial interest.

ACKNOWLEDGMENTS

The authors thank the National Natural Science Foundation of China (No. 21276213), the Research Fund for the Doctoral Program of Higher Education (No. 20130073110077), and the National High Technology Research and Development Program of China (No. 2013AA032302) for supporting this work. H.C. also acknowledges the Natural Science Research Project of Anhui Province (Nos. 1308085MB23 and 1408085MB30) and the Research Project of Hefei Normal University (No. 2013syq01). Financial support from the Exploratory Bilateral Co-Operation Programme SJTU-KU Leuven 2013-2014 (BOF-ISP) is acknowledged. J.L. acknowledges the Research Foundation-Flanders (FWO) for a postdoctoral fellowship.

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